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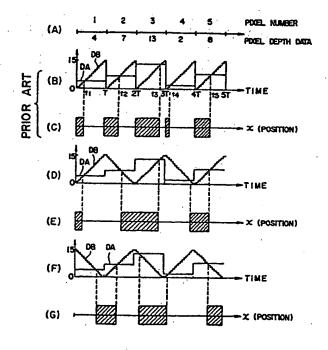
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- $(x,y) \leq x_0 \cdot (x_1)^{\frac{1}{2}} \cdot (x_1)^{\frac{1}{2}$  Scanning recording type printing method and apparatus for realizing the same. ម្រើស៊ីស៊ីស៊ីស្សា Same a Marine Service
- (a) A scanning recording type printing method, by which a pixel recroding pulse signal (S) is produced by comparing a comparison data signal (DB), which is formed by repeating an up counting operation and a down counting operation for every pixel, which is the smallest unit region of an image, with a depth data signal (DA) for one scanning line and the location of each of net points of at least one color printed within a pixel is controlled by the pixel recording pulse signal (S) so that worsening of the image quality in a high precision fine image printing can be reduced.

FIG.I



.TOD10 ----

#### SCANNING RECORDING TYPE PRINTING METHOD AND APPARATUS FOR REALISING THE SAME

## BACKGROUND OF THE INVENTION

This invention relates to a monochrome or color printing method and an apparatus for realizing the same and in particular to a scanning recording type printing method and an apparatus for realizing the same permitting to reduce worsening of the image quality in a high precision fine image recording. 4 b' robus

As a method for varying the recording area of 10 10 each pixel in order to express light and shade of the image in a scanning recording type printing diames. apparatus, there is known a method by which image recording pulse signals are modulated in process. pulse width by means of data representing the 15 depth. Apparatuses described in Japanese Patent Application un-examined publications Nos. 82-57679 and 82-99866 are its concrete examples.

In such a printing recording apparatus it is  $_{\rm HC} (\rm sate}$ necessary to reduce each cell in size and increase 20,00 erates a 2-value pixel recording pulse signal S, the pixel density in order to be able to record an image with a high precision and a high fineness. The problem with a high precision and a high fineness. The scanning direction and the size of each pixel in. the scanning recording are determined by the scanning speed and the production period of the 3, 25 image recording pulse signal. Consequently, in order to make each pixel smaller, the production period of the image recording pulse, signal must be shortened and the rate of the intermission must be increased. However, when the rate of the intermission of the image recording pulse signal is increased. The image quality has a tendence to be

The reason will be explained concretely taking an electro-graphic laser beam printer as an exame 23 35 to record, a spice of general and 87 Signatural and State of the Control

graph of the pixels in image signals coming from the pulse signal and the pixel recording in such a laser an image read-out device or a computer (not, which is beam printer, (A), indicates, the pixel number and shown in the figure) for one scanning line. The depth data are sent to a latch 2 in the form of pixel: depth data DA for every pixel, depending on the position of recording scanning by a pixel clock signal PCLK1 given by a timing treatment circuit 4, which will be described later. Supposing that the pixel depth is represented by 16 degrees from "0" (white) to "15" (black), the pixel depth data DA are 4 bit data. In a pixel recording pulse signal generation circuit 9 the latch 2 holds (latches) the pixel depth data DA by a pixel clock signal PCLK2 given by the timing treatment circuit 4 and its holding period of time is equal to a period of time during which one pixel domain is scanned for recording. These pixel depth data DA held by the latch 2 are given to a comparator 5. A counter 3 which is a

cyclic 4 bit binary counter, counts clock signals CLK1 coming from a clock generator 10 under the control by a recording scanning signal LINE1 from the timing treatment circuit 4. 16 clock signals CLK1 are outputted for a period of time during which one pixel domain is scanned for recording. The counter 3 counts up from "0" (white) to "15" -(black) and gives the content of the count as comparison data DB to the comparator 5. At the same time, it gives a carry signal as pixel clock signal PCLK3 to the timing treatment circuit 4. The timing treatment circuit 4 generates the pixel clock signals PCLK1 and PCLK2, referring to the pixel clock signal PCLK3 and at the same time uses a detection signal LINE2 coming from a laser beam detector 8 as a recording scanning start synchronization signal for every scanning line.

The comparator 5 compares the pixel depth data DA with the comparison data DB and gencorresponding to

"black, if DA > DB

Carporent Mouse "white , if DA ≤ DB,

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which is given to a semiconductor laser circuit 6. A laser beam outputted by the semiconductor laser circuit 6 is deflected in a region of an angle  $\theta$  so as to scan and illuminate an electro-graphic photosensitive drum 7. In this way an electro-static latent image is formed thereon and transferred to a recording paper, after having being developed with toner. After that, it is further fixed so as to be a

of states on a Figs of (A) total (C) indicates a timing chart re-In Fig. 2, a memory device 1 stores depth data presenting the working mode of the pixel recording the pixel depth data DA. The abscissa t in (B) represents the time, in which T denotes the period of time necessary for scanning to record one pixel. The coordinate represents digital values corresponding to pixel depths, in which "0" indicates "white"; "15" indicates "black"; DA shows the pixel depth data; and DB shows the comparison data. The abscissa x in (C) represents the position of the recording scanning of the laser beam and hatched regions show the recorded area for each of the 50 pixels.

> in such a recording method, since the laser beam outputted by the semiconductor laser circuit 6 has a certain spread in the scanning direction, when this laser beam is interrupted by the pixel recording pulse signal S in the course of the scan-

ning, the light quantity at both the border portions of the recorded dots in the main scanning direction on the pixel recording surface is inconveniently in an intermediate region between white and black and thus the depth of the record at these portions is unstable; what is a factor lowering the image quality. This is produced by the fact that the laser beam has a certain spread. Consequently, when, in order to record finer image with a high precision pixels are made smaller and the number of in- 10 31 2 When the UCR is effected according to the dives rise to lowering the image quality."

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Si.

Such phenomena are not limited to the laser sensitive recording apparatuses, in which recording tion of useless inks. energy given to recording medium is interrupted 30 Even by a digital printer, the net points of १९८ दे के जिल्हा **इन्तार** ह

On the other hand, in the color printing by offset printing, it is difficult to position net points (i.e. 25 dots) to be printed with a high precision: For exam-Therefore, in practice, the screen angles of net and within a pixel. production of low frequency Moiree fringes. Howferent colors is viriegular, what prevents to effect and a stheoretical color correction is the appear

Haser beam's printer? etc. since at is possible to 1 30 27 , 84 L.H

CHARLES OF THE An article by SAYANAGI published in Denshi-Shashin Gakkaishi (Journal of the Electro-Graphic Society) 23, No. 3 (1984) (in Japanese) has disclosed a "concentric solution model", by which the dots are printed by a digital printer so that their centers are superposed on each other (cf. Fig.(3A)) and reported that 100% under color removal ties (UCR) is possible by this method (cf. Fig. 3(B). If 🤏 海。 this concentric solution model could be realized ideally, a perfect UCR (100% UCR) and other various color correction theories would be efficacious. However, this concentric solution model has not taken the following points into consideration.

1) Although the dots formed by printing are, in general, ideally printed at the central portion, but they are not precisely printed at the peripheral portion because of scattering of inks or unevenness of printing. According to the concentric solution model, since the net points other than the dot of the ink, which is at the top, exhibit their color by their peripheral portion, it is difficult to reproduce the precise color.

terruptions of the laser beam is increased, the discharge concentric solution model, since a block net point proportion of such unstable regions increases, what it is an Indian ink block is at the top, other inks printed under the black net point come to nothing and in addition, the net point (dot) is apt to be beam printer, but produced in common in photo 15 transferred imperfectly because of the superposi-

and controlled in the course of scanning, stylus on will different colors deviate more or less from each electro-static recording apparatuses, and scanning other because of expansion or contraction of paper, recording type recording apparatuses such as in etc. The concentric solution model is poor at this scanning illumination type electro-graphic printers position divergence and the risk that Moireé fringes using liquid crystal light switches and light emitting are produced is high. soldine.

ple, in the case of a multi-block printing with 4 scanning recording type printing method and an blocks of cyan, yellow, magenta and Indian ink, apparatus for realizing the same permitting to rewhen it is tried to superpose corresponding dots of duce worsening of the image quality in the high different blocks on each ether, slight misalignment is so is precision fine image recording by controlling the produces Moireé fringes (interference fringes). And Mellocation of net points of at least one color printed

points of different blocks are intentionally varied a block of different blocks are intentionally varied a blocks are intentionally varied a block of this invention, in a scanning reappreciably so that the net points of different colors cording type print recording apparatus; in which are superposed at random, in order to prevent the 39 depth data of each of the pixels in the limage signal are transformed into an image recording pulse sigeveryby this method, superposition of dots of diffor each of the pixels and production of recording energy is controlled so as to be interrupted by this To the contrary, in a digital printer such as a wao is image recording pulse signal, worsening of the image quality is reduced by reducing the proporposition fairly precisely dots, even when it is tried to will tion of the area of unstable regions. That is, this to superpose corresponding dots of different blocks and invention is characterized in that, by producing the on each other, there are produced no Moiree of the recording pulse signal of the pre-45 decing recording side pixel in a pair of pixels adjacent to an arbitrarily selected pixel in the recording scanning direction in accordance with the rear end of the relevant pixel and the front end of the recording pulse signal of the succeeding recording side pixel in accordance with the front end of the relevant pixel so that the production of the recording energy between this pair of pixels is continuous and by making the region, where the recording depth is unstable, smaller, worsening of the image quality is reduced.

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On the other hand, the "pixel" is the smallest unit of spatial resolving power, when an original analogue image is quantized (digitalized) and in general it is defined so as to be sufficiently small. In a digital printer, however many net points are 5 formed in this pixel and wherever the net points are written in this pixel, no differences therebetween cannot be recognized by human eye. In other from the one end with the pixel towards the center words, within a pixel, wherever the net points are moved, the movement itself doosn't lower the re-100 100 to solving power. For example, in the case where a BRIEF DESCRIPTION OF THE DRAWINGS pixel is large, the Bayer method is adopted, by which one pixel is represented by many small net Figs. 1: (A) -(G) represent a timing chart for points (dots), or a net point is formed at a position explaining the working mode; (A) indicating pixel deviated from the center of the pixel in order to 135, numbers and pixel depth data. (B) and (C) the have a screen angle. Also according to this inventional working mode for production of the pixel recording tion attention is paid to this point and in full colorate to be pulse signal and the pixel recording pattern accordprinting by multi-block printing, the net points the points to prior art techniques; (D):-(G) the working (dots) of each of the colors formed within one pixel and mode for production of the pixel recording pulse are not concentrated to one point, which is the 20 signal and the pixel recording pattern by the methcenter of the pixel, contrarily to those in the con- property of according to this invention: centric solution model, but they are suitably arranged within the pixel for every color. In this way, struction of a prior art laser beam printer; superposition of the net points of different colors can be controlled and as the result a high quality 25 the principle of this invention in color printing, and full color printing can be effected. 1918 L 1213625

That is, this invention is characterized in that, when an intermediate chrominance is printed by effecting area-modulation depending on a plurality of colored inks within a pixel, which is the smallest 30 unit region of spatially quantized image data, an area-modulation is effected by arranging a first and working mode for production of the pixel recording colored ink of at least one color at a first position within the pertinent pixel and another area-modulation is effected by arranging a second colored ink 35 of at least one color, which is different from the first the embodiment of this invention indicated in Fig. 3 colored, link, at a second position within the person to su(D); (at the business of the sudgest reduced

In a preferred embodiment according to this invention, the first colored ink mentioned above is above langembodiment of this invention; with arranged from one end within the pixel towards the different for explaining the working center of the pixel and the second colored inked as mode of the circuit indicated in Fig. 7,000 mentioned above is arranged from another end Act to within the pixel towards the center of the pixel.

In another preferred embodiment according to this invention, the one end and the another end stated above are one end and the other end in the main scanning direction within the pixel.

In still another preferred embodiment according is constituted by a multi-layer structure consisting second colored ink stated above is constituted by black ink.

In still another preferred embodiment according to this invention, in an arbitrarily selected pixel the first colored ink mentioned above is arranged from one end within the pixel towards the center of the

pixel and the second colored ink mentioned above is arranged from another end within the pixel towards the center of the pixel, and further in pixels adjacent to the arbitrarily selected pixel mentioned above the first colored ink is arranged from the another end within the pixel towards the center of the pixel and the second colored ink is arranged

Figs. 3 (C) and (D) are schemes for explaining Figs. 3/(A) and (B) are corresponding schemes for explaining the prior art techniques;

Fig. 4 is a block diagram indicating a companson data production circuit for realizing this inven-

Figs. 5 (H) -(P) are schemes for explaining the pulse signal and the pixel recording pattern by means of the circuit indicated in Fig. 4;

Fig. 6 shows graphs indicating more in detail

tinent pixel, which is different from the first position. A page to deliver the block diagram and circuit for obtaining the pixel recording pattern according to

Figs. 9 -11 show embodiments in the case where the position of dots is controlled not only in the main scanning direction but also in the auxiliary scanning direction, indicating the position of dots, information given to the printer and the dot pattern recorded by printing, respectively;

Fig. 12 is a block diagram indicating the conto this invention, the first colored ink stated above passon struction of a circuit, which is another embodiment of this invention; ar bar mi

> struction of a circuit, which is still another embodiment of this invention; and

Fig. 14 is a scheme for explaining the principle of the circuit indicated in Fig. 13.

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#### DESCRIPTION OF THE PREFERRED EMBODI-**MENTS**

cording according to this invention.

and it is at the high level and it is parison between pixel depth data DA and comparity 10 cleared to "0", when the signal LINE1 is at the low son data DB in which the magnitude of the comparison data DB varies so that it increases in the inputted as it is to air input terminal A of a data odd pixel number regions and decreases in the selector 14 and the reversed value of the output even pixet number regions. In this way, the position is signal Q is inputted to another input terminal B that security for the pixel recording pulse signal Some is thereof. That is, when the output signal Qu of the 69 10. Signerated by comparing the pixel depth data DA Counter 13, "0" is inputted to the input terminal A with the comparison data is so determined that in 3 and 2 and 2 15 to the input terminal B. This data selector the odd pixel number regions the front end of the 100 110 114 outputs the input signal selectively at one of the pixel recording pulse signal is in accordance with since input terminals A and B stated above, depending the front end of the pertinent pixel and in the every 2000 on the signal level inputted to its selection control and the pixel number regions: the rear and of the pixel and the pixel and the pixel are pixel number regions: the rear and of the pixel and the pixel are pixel and pixel are pixel are pixel and pixel are pixel recording pulse signal S is inflaccordance with the serious given the output signal Q to fan RS flip-flop rear end of the pertinent pixel, i.e. the rear end of hereinbelow abbreviated to FF) 12. A latch 15 the recorded dot in the main scanning direction outputs the signal inputted to its input terminal D and thus in the example indicated in the figure the 25 as it is from its output terminal as the output signal pixels No. 2 and No. 3p and No. 4 and No. 5 (Qis (comparison data E/B) and effects data latch, become continuous. Consequently, in the recording pixels recorded on the basis of this pixel recording signal given to its enable terminal En. Further the pulse signal, as indicated in (E), the pixels No. 23 carry signal outputted to the carry terminal Car of and No. 3, and No. 4 and No. 5 are continuous: 301 the counter 13 stated above is reversed to become respectively, and thus there are no border portions with pixel clock signal PCLK3, which is supplied to in the scanning direction between the pixels belonging to each of the pairs. Therefore the unstable 1 to 15 CLK of FF 12 and to the enable terminal En of the region becomes smaller. - 1 38 July 1

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(F) shows an example, where the magnitude of 35 35 the comparison data DB decreases in the odd pixel a solve, when the recording scanning signal LINE1 mumber regions and increases in the leven pixel (1946) number regions. In the recording pixels of this is the high level, the counter 13 counts the clock of the clock generator 10 and No. 2002 signals CLK1 given by the clock generator 10 and and No. 4 are continuous de

tion circuit used for such a pixel recording will be to about the carry signal is produced at the explained. The production of the pixel recording a besideary terminal Car. When the data selector 14 is depth data DA and the comparison data DB, as previously indicated in Fig. 1(D) can be effected by ameliorating the circuit generating the comparison data DB indicated in Fig. 2. Therefore, here this circuit generating the comparison data DB will be explained and explanation of the other circuits will be omitted, because they are identical to those used in prior art apparatuses. Further each of output terminals of each of the circuits and the signal produced there are denoted with a same reference numeral. Comment to Section

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In Fig. 4, a counter 13 is a hexadecimal counter, which counts clock signals CLK1 inputted from a clock generator 10 to its clock terminal CLK. The Figs. 1 (D), (E) and (F), (G) are timing chart recording scanning signal LINE1 outputted by the illustrating the working mode of the production of 55 timing treatment circuit 4 is at the high level during the pixel recording pulse signal and the pixel reabove counts the clock signals CLK1, when this (D) shows the working mode of the production recording scanning signal LINE1 inputted to the depending on the signal level of the pixel clock latch 15.

In the construction of the circuit described outputted from the timing treatment circuit 4 is at 38 40 Princreases the value of the counting output signal Now the pixel recording pulse signal product and When the value of the counting output signal pulse signal by the comparison between the pixel at the initial state so that the signal at the input terminal A is selected to be outputted, the comparison data DB, which are the output signal Qs of the latch 15 increases successively from "0" to "15". When the value of the count reaches "15" and a carry signal Car is outputted, the latter is given to the enable terminal En of the latch 15 as the pixel clock signal PCLK3 and the latch 15 stated above latches "15". Since the pixel clock signal PCLK3 is given also to the FF 12, the FF 12 is inverted and the signal level of its output signal Q12 is changed. By this change of the signal level of the output signal Q12 the data selector 14 selects the signal at the input signal B and outputs a signal at its output terminal Y. Consequently the value at the output

3. . \*

terminal Y of the data selector 14 varies from "15" to "0", but since the latch 15 latches "15", the comparison data DB remains to be 115". The above is the signal treatment for the pixel of pixel number 1. When the succeeding clock signal CLK1 55 to selects and outputs the signal at the input A, the Counter 13 becomes and consequently the value at the output terminal to the contrary, when the carry signal Car is high, the 37 The State of the data selector 14 becomes 15 and the 34 State FF, 12 is cleared. As the result, since the data the distinguishment proceeds to the treatment for the least selector 14 selects and outputs the signal at the pixel of pixel number 2. At the same time the carry of 10 prinput B, the initial value of the comparison data DB signal Car of the counter 13 disappears and there- 27 1 1 15 is 15. the fore the latch 15 outputs the signal at the input less than terminal Dias it is. After that the counter 13 counts a large terminated the recording scanning signal LINES which the clock signals CLK1 and its content increases. This is becomes low, the counter 11 counts up. In the However, since the data selector 14 outputs the mids a case where the counting evalue of the counter 11 walue at the terminal B, to which the reversed to a varies as 30 7 7 11 11 12 27 since the carry signal is inputted, the comparison data DB, which besit signal Car remains low, when the recording scanis the output signal Q<sub>s</sub> of the latch 15, decreases successively. When the content of the counter 1300 and the MM-16 is triggered so that a short pulse signal reaches "15" (comparison data DB = 0), a carry 20 is produced at its output terminal Q<sub>ss</sub>, this pulse signal Car is outputted and thus the latch 15, the signal Q is given to the clear terminal CLR of the 1.47 CO FF 12 and the data selector 14 are controlled in the 150 of FF 12, which, is therefore, cleared. In the case same way as stated above. At this time the data: 3 38 33 where the counting yalue of the counter 11 varies selector 14 is so commuted that the signal at the disease as: 25 -> 35, the carry signal Car is changed to input terminal A is selected and outputted at the suize the high level and thus the pulse signal Q s gen-Selection terminal Y. The stage of the selection

The comparison data DB repeats its increase 🚁 🔾 and decrease, as indicated in Fig. 1(D), by the fact 12 and that such operations are repeated in a period of 100 110 is "3" and the carry signal Car is at the high time, during which the recording scanning signal: 30 velevel, since the load terminal L of the counter 11 is 24 (4) The LINE1 is at the high level. 7 (5) 110 11 (12)

Such a comparison data production circuit has fan advantage that a high speed operation is possible with respect to the case where the counter 13: counts up and down. 

Then it is possible to obtain the pixel recording to the terminated and the printing signal PAGE becomes The participal section of the pixel recording, as a great bows and the case among much a bank to the indicated in Fig. 1(E), while comparing the mage of consuler Figs: 5 (H) H(P) are timing charts showing the initude of the comparison data DB thus obtained to a operation of production of the pixel recording pulse with that of the pixel depth data DA. 300

FF-12 is initialized so that in the initial state them are where the screen angle data SD are "3", (H) showdata selector 14 selects and outputs the signal at the input terminal B, the comparison data DB varies as indicated in Fig. 1(F) and thus the pixel recording pulse signal S, which effects pixel recording, as indicated in Fig. 1(G), can be obtained.

Furthermore, the comparison data production circuit indicated in Fig. 4 is provided further with a counter 11 and a monostable multi-vibrator (hereinbelow abbreviated to MM) 16 (block indicated by a broken line): It is possible to vary the screen angle. When a recording operation begins, the timing treatment circuit 4 outputs a high level signal and when the operation is terminated, an printing signal PAGE is produced. The counter 11 is a 2-bit binary counter, in which, when its counting value reaches "3", the carry signal Car be-

comes high, and screen angle data SD are loaded, when the printing signal PAGE is low. When the carry signal Car of the counter 11 is low, the FF 12 is preset. As the result, since the data selector 14 initial value of the comparison data DB is "0". To term of Straight to arrest

When the recording of one scanning line is ning signal LINE1 is changed to the low level and erated by the MM 16 is given to the preset terminal PR of the FF 12, which is therefore preset. Further, in the case where the counting value of the counter at the low level; the following counting value of the counter 11 is screen angle data SD. Consequently, when the screen angle data SD is 3, the FF 12 is preset and when it is not, the FF 12 is reset. This 2 35 peration is continued as far as the recording is

40 brasignal: S controlled by this circuit and the pixel To have kelling addition, when the output signal Qiz of the Books precording in which (H) and (I) represent a case ing the operation of production of the pixel recording pulse signal, (I) illustrating a pixel recording pattern by means of the pixel recording pulse signal, which is obtained as the result of the operation indicated in (I). The abscissa corresponds to the recording scanning direction, where it represents the time in (H) and the scanning position in (I), but it is indicated here by the pixel number. The ordinate corresponds to the direction, along which the recording medium is sent, in which it represents the time in (H) and the transfer amount in (I). but it is indicated here by the scanning line num-55 ber. Further, for the ordinate, the counting value of the counter 11 is written together therewith. (J) and

50 ...

(K) show the case where the screen angle data SD are "2": (L) and (M) the case where the screen angle data SD are "1"; and (N) and (O) the case where the screen angle data SD are "0".

are "3", since the counting value of the counter 11 22 35 multiple printing when the screen angles of difis always "3" as indicated in Fig. 5 (H) and thus " ferent colors are identical, Moireé fringes are prothe carry signal Car of the counter 11 is always at seamed duced and other image quality is lowered. Consethe high level, the FF 12 is preset every time the six greatly in the case of such a color printing it is level of the recording scanning signal LINE1 be-213 10 10 possible to obtain a high quality-color image withcomes low. Consequently the initial value of the care and out Molreso fringe by varying the value of the comparison data DB for every scanning line is "15" 910 th broscreen angle data SD for every color. Figure 15 and the same operation of production of the pixel 1900 and the embodiment described above increase Frecording pulse signal as indicated in Fig.1(F) is impossionated expenses in the number of bits in the pixel depth in a repeated. As the result the pixel recording pattern 393500 data DA, the comparison data DB and the screen 17 Sector each of the scanning lines based on the pixeled amortangle data SD; modifications in the waveform of the recording pulse signal thus obtained its such that seems are comparison data DB, e.g. modification into a form the pixels of pixel numbers and 2, and 3 and 4/10/04, Spermitting to compensate y characteristics of the are continuous as indicated in Fig. 5(1).

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The varies in the order of the scanning line number "2", its 30 for a lit is obvious that this invention can be applied ு "3", "2"; "3","...; as indicated in Figi 5(J), the carry வரும் வர் உளர் not only to the laser beam printer, but also other the signal Car of the counter 11 repeats to be at the lab or scanning recording type printing recording devices 13 to the follow and high devels alternately and therefore the in as in mentioned previously. The second size initial value of the FF 12 for each of the scanning to the scanning to this invenlines is alternately "clear", "preset", "clear", ... in ather order of the scanning line number. Conse-225 to a gion method, by which depth data DA of each of requently the initial value of the comparison data DB and appropriate in an image signal are transformed into an for each of the scanning lines is "0", when the state image recording pulse signal having a time width scanning line number is odd, and "15"; when the a case resproportional to the depth for each of the pixels and scanning line number is even. As the result the same operations of production of the pixel record-section be, interrupted by the image recording pulse ing pulse signal as indicated in Figs. 1 (D) and (F), signal, the recording pulse signal is so produced respectively; are alternately repeated. Consequent- 35% that the rear end of the recording pulse signal of with the scanning line having an odd number, as 50 Ct. 1 indicated in Fig. 5(K), pixels of pixel numbers 2 and of real approach to an arbitrarily selected pixel in the 3, 4 and 5 form pairs and their pixel recording is a least recording scanning direction is incaccordance with

pixels number 1 and 2:3 and 4 is continuous. in the case where the screen angle data SDat to 40 the front and of the arbitrarily selected pixel, proare "15, the counting value of the counter 11 read on the duction of recording energy is continuous between asi "10", "2" it "3", "1", "2" it large the pixels of these pairs, that is, the ratio of the Mark as 1 "3"; ..., as indicated in Fig. 5(L). Consequently, as 45 mareas of the unstable regions stated above can be initial value of the comparison data DB and a reduced so that the factor lowering the image qualfor each of the scanning lines repeats "0", "0", what is "15", ... in the corder of the scanning line number, ... ... the pixel recording pattern is such that it is in the beginning alleviated. dicated in Fig. 5(M). CONTRACTOR OF

in the case where the screen angle data SD so are "0", the counting value of the counter 11 is represented by a repetition of "0", "1", "2", "3". Consequently, since the initial value of the comthe order of the scanning line number, the pixelrecording pattern is such that it is indicated in Fig. 5(P).

Comparing the pixel recording patterns indicated in Figs. 5 (I), (K), (M) and (P), it can be understood that the screen angle of the recording according on the value of the screen In the case where the screen angle data SD 5 angle data SD. In a full color laser beam printer by

ass some printer, and further modifications of the method, by in the case where the coreen angle data SD\$1 20% which the value of the screen angle data SD is set,

tion, since, in a pixel recording pulse signal generaproduction of recording energy is controlled so as the preceding recording side pixel in a pair of set gravercontinuous. To the contrary, for the scanning liner and the cear end of the arbitrarily selected pixel and the saling grab having an even number, the pixel recording of the sales, front end, of the recording pulse signal of the succeeding recording side pixel is in accordance with aity produced by integraptions of the recording energy and thus lowering of the image quality are Position in the large

> Figs. 3 (C) and (D) are schemes illustrating the -, principle of 100% UCR according to this invention.

Fig. 3(A) indicates a cross-sectional view of a 7.4 structure, where yellowsinkdY, magenta ink M and cyan ink C are printed in this order on a white parison data DB repeats "0"; "0", "0", "15", ... in : 55 g paper sheet concentrically at a net point so that they are superposed on each other. A \Delta sign in Fig. 3 indicates a boundary between two adjacent pixels. Fig. 3(B) indicates the same structure, for

which 100% UCR is effected according to the concentric solution model. As indicated in the figure, all the parts, where the three colors, yellow, magenta and cyan are superposed on each other so as to represent black points, are replaced by net points formed by black ink. Consequently, in the case where the net points (dots) of the three colors have a same size as the fourth pixel from the left, since they can be represented only by black net points (dots), there is no color shear in printing due to superposition of different colored inks and further the amount of used colored inks is relatively small. MINIMERA RAPITO SILP BY

Fig. 3(C) illustrates an example, in which 100% UCR is effected according to this invention. In this example, colored dots such as yellow, magenta, cyan, etc. are put to the left within the pixel and only black dots are put to the right. When dots are printed in this way, the black dots and colored ones are not superposed on each other by calculation of 100% UCR. Consequently there are no colored inks, which have been used in vain under a black dots in the concentric solution model and the number of colored inks superposed on each other at a dot is at most 2, what reduces transfer defec-

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Furthermore, when colored dots are put to the left side corresponding to one end of the pixel in the scanning direction for the first pixel (from the left); the black dot is put to the right side corresponding to the other end of the pixel in the scanning direction; to the contrary, for the second pixel adjacent to the first pixel, the black dot is put to the left side and the colored dots are put to the right and so forth, that is, the position of the colored dots and that of the black dot are replaced alternately for every pixel, as indicated in Fig. 3(D), dots in two pixels adjacent to each other can be put together. DAG

When they are printed in this way, they become larger in appearance, and thus the central portion of the dots can be used with a higher efficiency. Further, at the same time, in this manner, since printing becomes less sensitive to shear of different colors in printing, it is possible to realize a color reproduction with a high fidelity having no Moireé fringes.

Fig. 6 shows top views of the surface of the paper sheet for the embodiment of this invention indicated in Fig. 3(D). Fig 3(D) is reproduced at the first line of Fig. 6.

The first pixel is divided from the left of the pixel into four parts, i.e. a part printed double with cyan ink and yellow ink, a part printed only with cyan ink, a blanc part and a part printed only with black ink. Since the second pixel begins from the left by a black part, the black part of the first pixel and that of the second pixel are jointed together.

On the whole it seems that black parts and colored parts are arranged alternately. When this procedure of arrangement is changed also for every line as indicated in the figure, the whole print is equivalent in appearance to a dot printing having a screen angle of 45°. The 5-th and 6-th lines in Fig. 6 illustrate a formation of dots, which is closer to the real image.

Fig. 7 is a block diagram showing the construction of a circuit, for which the embodiment of this invention indicated in Fig. 3(D) to a digital printer scanned continuously in the horizontal direction as in a television and Fig. 8 shows schemes for explaining its working mode. In Fig. 7 equivalent or identical items are represented by the same reference numerals as those used for the circuits indicated in Figs. 2 and 4.

For explaining Figs. 7 and 8 more concretely, the depth of the data DA allocated to each of the pixels of an image is represented by using e.g. a 3-bit number from "0" to "7". Consequently intermediate tones can be indicated by intermediate values among 8. An octal binary counter 13 and a pixel address counter of the frame memory 1. in which pixel data DA are stored, are cleared by the line synchronization signal LINE of a digital printer (e.g. laser beam printer, thermal head printer, ink jet printer, liquid crystal printer, semiconductor laser printer, light emitting diode printer) 77. At the same time the flip-flop (hereinbelow abbreviated to FF) 12 is set or preset depending on the phase data Car (cf. Fig.4). The counter 13 counts the reference clock CLK coming from a clock oscillator 10 so that its output increases starting from "0". When the output of the FF 12 is low, the data selector 14 outputs the output of the counter 13 as it is as the comparison data DB, and when it is high, the data selector 14 outputs the reversed value of the output of the counter 13 as the comparison data DB. Consequently, when the output of the FF 12-is low, the comparison data DB increase from "0" to "7" and when it is high, the comparison data DB decreases from "7" to "0". When the content of the counter 13 has reached "7" and returned again to "0", the most significant bit MSB of the output of the counter 13 falls. Responding thereto, the memory 1 outputs the following pixel data and at the same time the FF 12 is reversed. Since the selector 14 reverses the comparison data by the reverse of the FF 12, as the result the comparison data DB begin with "0", when the phase data FD is "low", and go and return between 10" and "7". Therefore, they are such that they are indicated in Fig. 8(A). Further, when the FD are "high", they begin with "7" and go and return between "0" and "7". Therefore, they are such that they indicated in Figs. 8 (B) and (C). On the other

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hand the pixel data DA outputted by the memory 1

are inputted in the comparator 5, where it is judged which are larger, the inputted pixel data DA or the comparison data DB. There are two judgement outputs of the comparator 5. One of them is "high", if DA < DB, and the other is "high", if DA > DB. Only the latter is reversed so as to be a signal representing DA ≤ DB and both the signals are inputted in a data selector 73. The most significant bit (MSB) of the pixel data DA is used as a selec-त्यांत पुर्वतिष्यंत्राति । तस्यापुर्वे । अर्थ परिचार विकेश हिल्ला

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tion signal in the selector 73, which outputs a signal, which is "high" if DA ≤ DB for the DA from "0" to "3", and if DA < DB for the DA from "4" to "7". When this signal is imputted in a printer 77, supposing that a black point is printed, if the VD is high and a white point is printed, if the VD is low, the area ratio S of the black part printed within one pixel varies as indicated in the following table and intermediate tone printing can be effected.

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In general, when area-modulation is effected by equally dividing the interior of a pixel into 2<sup>n</sup>(2<sup>n</sup> + tion is adapted to the image data in the circuit 1) different modulations are possible. Since image  $\frac{30}{30}$  according to this invention at the sacrifice of S = data are usually binary data, it is preferable to \$50%, which is at the middle point.

allocate the image data to 2" modulations. Since S every line or for every color, as indicated in Table 2, a printing indicated in Fig. 6 can be effected.

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H represents the high level. 

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This circuit needs no memory such as pattern generator, etc. and its construction is simple and fit for high speed operation. In addition, since the number of modulations of the area modulation is 2<sup>n</sup>, as indicated in Table 1, it is easy to combine it with the multi-value Dither method or the multivalue depth pattern method.

Furthermore, although the position of the dots printed within a pixel has been shifted to the left or to the right (in the main scanning direction x), the same effects can be obtained, also when they are shifted in the up-and-down direction (in the auxiliary direction y) or when they are shifted both in the left-and-right and up-and-down directions (in the main scanning direction x and the auxiliary; scanning direction y). An embodiment in this case will be explained below, referring to Figs. 9 to 11.

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This invention can be applied to a case where a printer is used, which can control the position of dots area-modulated and printed within a pixel not only in the main scanning direction x but also in the auxiliary scanning direction y. Fig. 9 is a scheme for explaining how dots are arranged in pixels (not visible) allocated on the surface of a paper sheet. Four types of dot positions, A. B. C. and D, are conceivable on the basis of assumptions of a printer. In Fig. 9, there are five sorts of pixel data, i.e. from "0" to "4", which are depth data allocated to the pixels. "0" represents "white" [7] and "4" "black (all over)". To the contrary "1" -"3" 30 represent half tones between them. In the type A. the dot enlarges, starting from the up and right corner in the pixel, with increasing pixel data. In the task as output pattern on the basis of the pixel data DA types B, C and D the dot enlarges, starting from the up and left comer, the down and left comer and as data DFD sent by the flip-flop 12. The shift register the down and the right printer receives the pixel down and the right printer receives the right prin data and information on the type, which are then to see serial transformation to form a video signal VDS. recorded, as indicated in Fig. 9. Fig. 10 indicates a community the look up table is defined as follows, the information given to the printer for every pixel, in the case where the pixel data and the information 210.40 to the apparatus indicated in Fig. 7: 1016 thus received are recorded in practice, and Fig. 11-with additional differential from this in the body from the body

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illustrates the recording result. The type information indicating the dot position within the pixel is given alternately for every pixel, such as A, B, A, B, ...., for the first line, as indicated in Fig. 10, and alternately for every pixel, such as D, C, D, C, ... for the second line. Further, on and after the third line. the type information for the first line and that for the second line are given alternately and repeatedly. As the pixel data arbitrary information of "0" -10 "4" is allocated to each of the pixels and this figure shows an example thereof. The result obtained by recording on a paper sheet is such that it is indicated in Fig. 11, where four dots in four pixels. two adjacent pixels in the vertical direction and two adjacent pixels in the horitzontal direction, are printed, as if they were gathered together at the centre so as to be one point.

According to this embodiment, the number of dots is reduced to 1/4 without lowering the resolving power between different pixels. That is, the ratio of area of the unstable region stated above is lowered and the worsening of the image quality is alleviated.

Fig. 12 is a block diagram illustrating the construction of still another apparatus for realizing the method according to this invention. The difference from the apparatus indicated in Fig. 7 consists in that the apparatus indicated in Fig. 12 is constructed by using a look up table memory 79 and a shift register 70 contrarily to that a data selector 14 and a comparator 5 are used in the apparatus indicated in Fig. 7: The memory 79 outputs an sent by the frame memory 1 and in-pixel phase apparatus works in the completely same manner as

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### (BINARY VALUE) OF PATTERN

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s han a mad The look up table (memory 79 used in this and the embodiment receives image data of 12 bits in total from the frame memories 1, mile and 1, storing and 1 yellow, magenta, cyan and black data, respectively, the his and receives also selection signals So, Siffor selecting necessary video signals and in-pixel phase data 0.35 PFD, which can be expanded so that an optimum in-pixel net point arrangement can be calculated. In 3774 and and isothis case, since the position of the dotain each of and is a ent amount the apixels ream be set arbitrarily applications as a market 40 😅 and remaining cated below are conceivable 2005. 2005

> Net point printing expresses an general, colors and acres by addition color mixing and subtraction color mix- 15 - 207 b ing and in general, their ratio cannot be determined unequivocally, even when a same color is expressed.

For example, in the case where red having a reduced chromaticity is expressed, it can be obtained not by superposing two colors but by juxaposing them, as indicated in Fig. 14A, where magenta is put in the left half and yellow is put in the right half. However it can be obtained also by superposing the two colors, magenta and yellow, in the left half region. The former represents an addition color mixing of magenta and yellow and the latter represents a subtraction color mixing of magenta and yellow. Of course an intermediate color mixing between them can be conceived. According to the method of this invention it is possible to vary

arbitrarily the ratio of these addition color mixing and subtraction color mixing. Either the subtraction color mixing or the addition color mixing can be better, depending on used inks. Therefore, by manipulating suitably this ratio of the subtraction color mixing and the addition color mixing by means of this apparatus, it is possible for inks to exhibit better their color expressivity and therefore a wide spread color display can be obtained. 1.50

As explained above, according to this invention, since the position of the dot of very color printed within a bixel can be shifted up and down or left and right, it is possible to superpose inks ideally, time inks are used more usefully and saved. Furthermore, by unifying reasonably net points (dots) of a same color, printing becomes stronger against shear, and as the result this invention has an effect that the image quality is ameliorated in the reproduction of full color images.

#### Claims

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1. A scanning recording type printing method, in which an image is printed by area-modulating the interior of each of pixels, which is the smallest unit region of an image, by means of ink of at least one color, comprising:

a step of bringing the ends of the pixel in predertermined directions (x, y) and the ends of a dot formed by said ink recorded within said pixel in accordance with each other; and

a step of bringing the front end of the pixel succeeding said pixel in said directions (x, y) and the front end of a dot formed by said ink recorded within said succeeding pixel in accordance with each other.

- 2. A scanning recording type printing method according to Claim 1, in which one of said predetermined directions is the main scanning direction (x).
- 3. A scanning recording type printing method according to Claim 1, in which the other of said predetermined directions is the auxiliary scanning direction (y), which is substantially perpendicular to said main scanning direction (x).
  - 4. In a pixel recording pulse signal generation method, by which depth data (DA) of each of pixels in an image signal are transformed into an image recording pulse signal (S) having a time width proportional to the depth for each of the pixels and production of recording energy is controlled so as to be interrupted by said image recording pulse signal is so produced that the rear end of the recording pulse signal of the preceding recording side pixel in a pair of pixels adjacent to an arbitrarily selected pixel in the recording scanning direction (x, y) is in accordance with the rear end of said arbitrarily selected pixel and the front end of the recording pulse signal of the succeeding recording side pixel is in accordance with the front end of said arbitrarily selected pixel.
  - 5. A pixel recording pulse signal generation method, by which an intermediate chrominance is printed by effecting area-modulation by means of colored inks of at least one color (C, M, Y) within a pixel, which is the smallest unit region of spatially quantized image data, comprising at least the following steps:

effecting an area-modulation by arranging a first colored ink of at least one color (C. M. Y) at a first position within a pertinent pixel, and

effecting another area-modulation by arranging a second-colored ink of at least one color (C, M, Y) at a second position within said pixel.

6. A pixel recording pulse signal generation method, according to Claim 5, wherein said first colored ink is arranged from one end within the pixel towards the center of the pixel and said second colored ink is arranged from another end within the pixel towards the center of the pixel.

- 7. A pixel recording pulse signal generation method, according to Claim 4, wherein said one end and said another end are one end and the other end in the main scanning direction within the pixel.
- 8. A pixel recording pulse signal generation method according to Claim 5, wherein said first colored ink is constituted by a multi-layer structure consisting of yellow ink, magenta ink and cyan ink and said second colored ink is constituted by black ink.
- 9. A pixel recording pulse signal generation method, according to Claim 6, wherein in an arbitrarily selected pixel, said first colored ink is arranged from one end within the pixel towards the centre of the pixel and said second colored ink is arranged from another end within the pixel towards the center of the pixel, and further said second colored ink is arranged from said another end within the pixel towards the center of the pixel and said first colored ink is arranged from said one end within the pixel towards the center of the pixel.
- A scanning recording type printing device comprising:

a memory means (1) memorizing depth data signals (DA) for one scanning line;

a means (10, 12, 13, 14, 15) including a clock generator (10) and a counter (13) and producing a comparison data signal (DB) formed by repeating an up counting operation and a down counting operation for every pixel, which is the smallest unit region of an image;

a means (5, 9) generating a pixel recording pulse signal (S), comparing said depth data (DA) with said comparison data signal (DB);

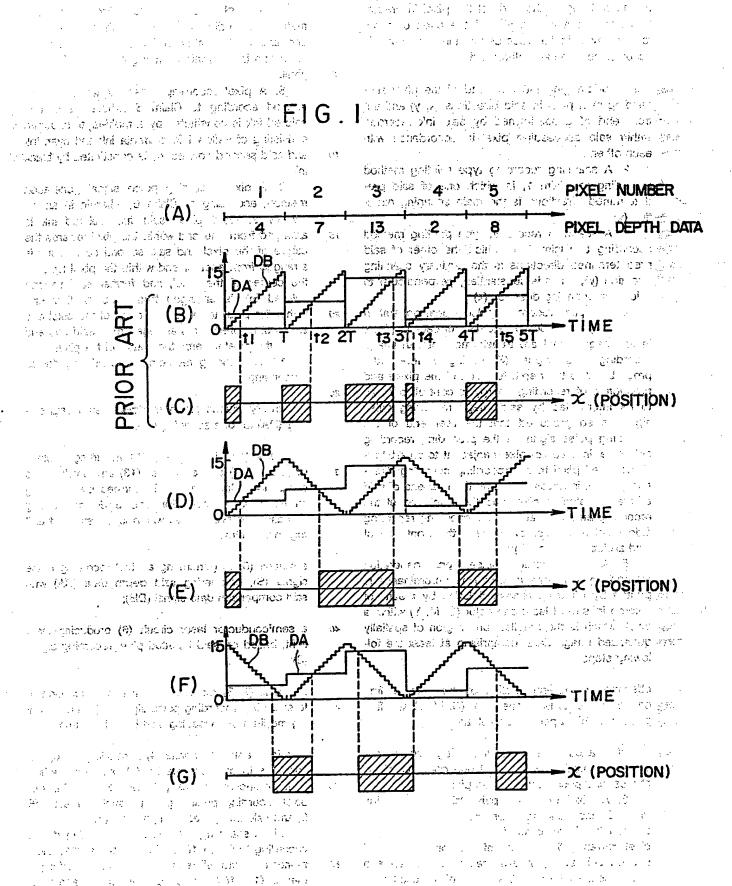
a semiconductor laser circuit (6) producing laser light, based on caid inputted pixel recording signal (S);

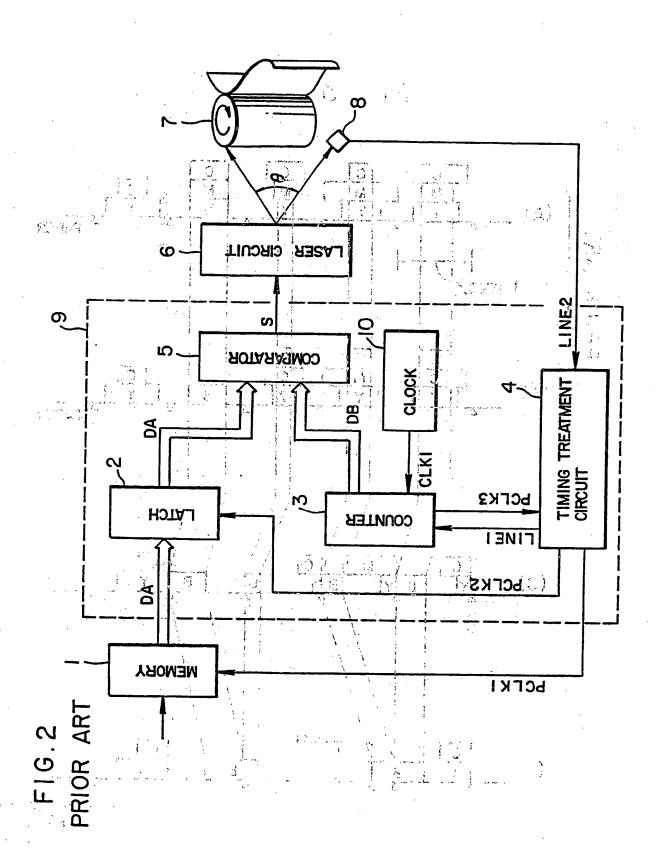
a means (7, 8) recording an image corresponding to said pixel recording pulse signal (S) on a recording medium by sweeping said laser light; and

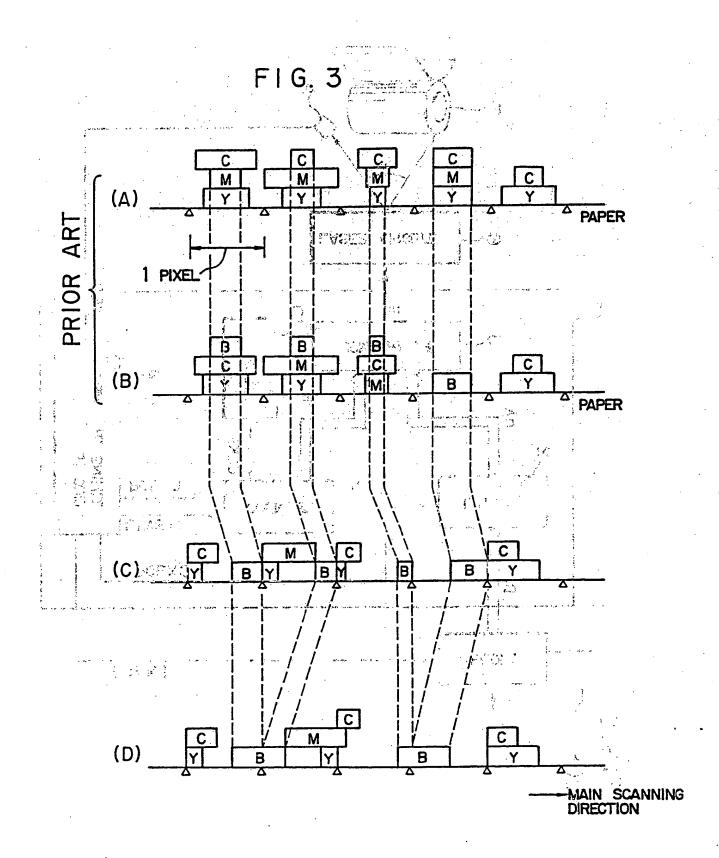
a timing treatment means (4) controlling the operation of said memory means (1), said comparison data production means (10, 12, 13, 14, 15), said pixel recording pulse signal production means (5, 9) and said image recording means (7, 8).

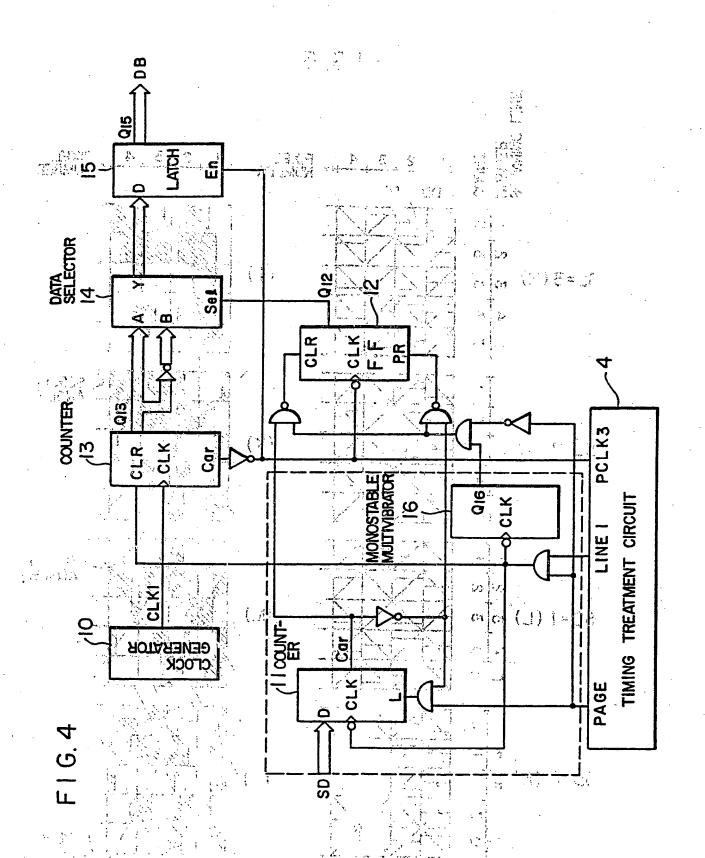
11. A scanning recording type printing device according to Claim 10, having a counter (11) and a monostable multivibrator (16); further comprising a means (11, 16) controlling the screen angle, by controlling said means (10, 12, 13, 14, 15) producing a comparison data signal (DB).

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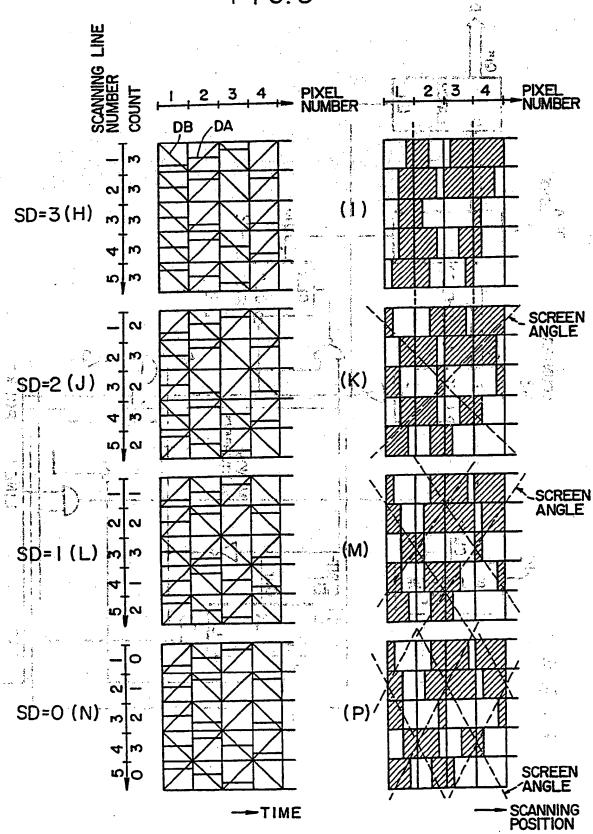


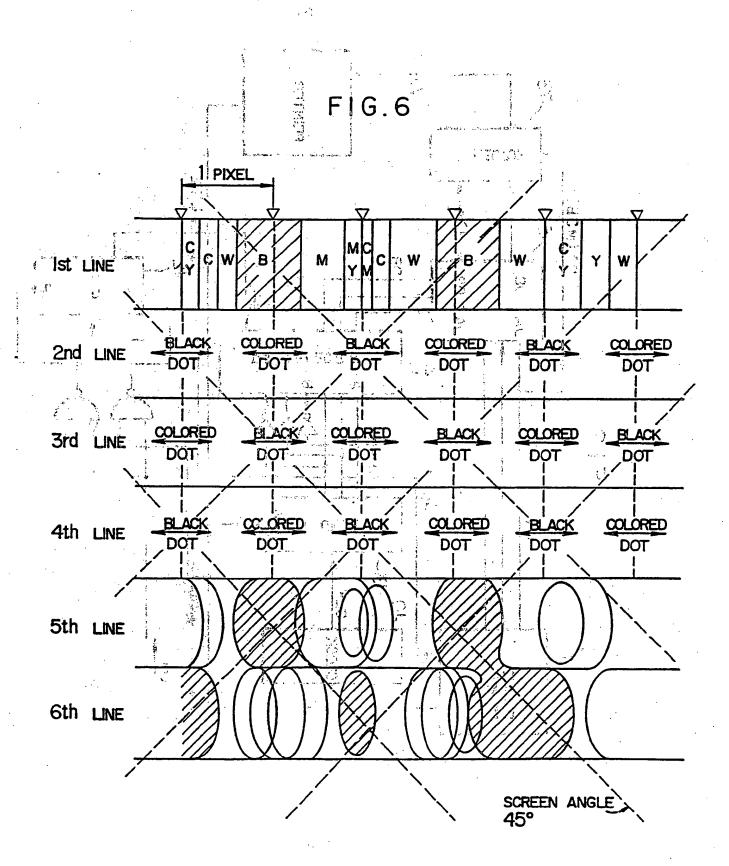


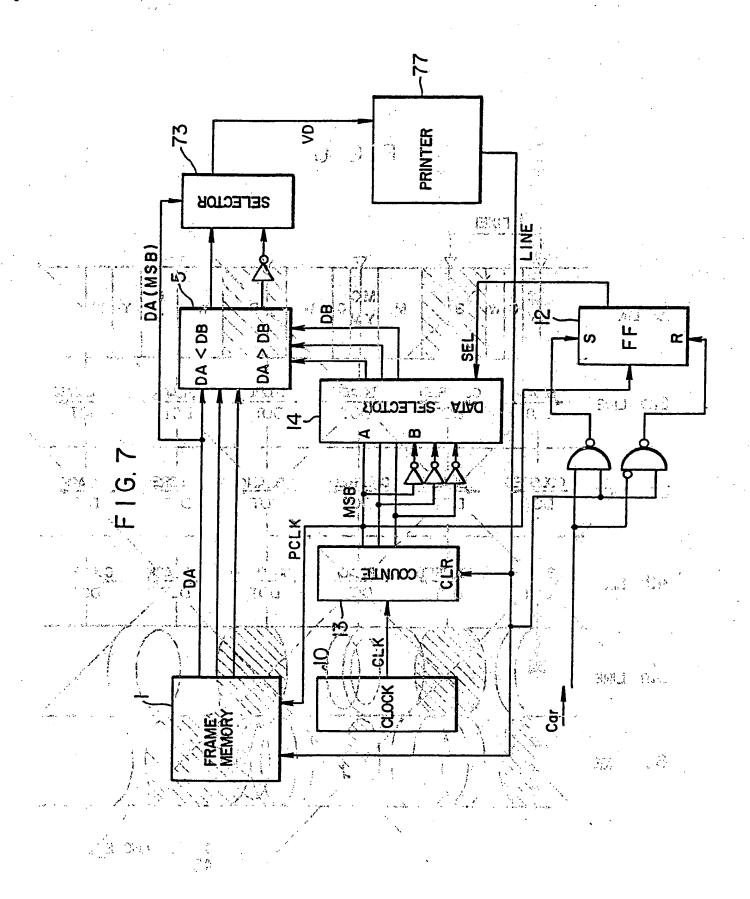


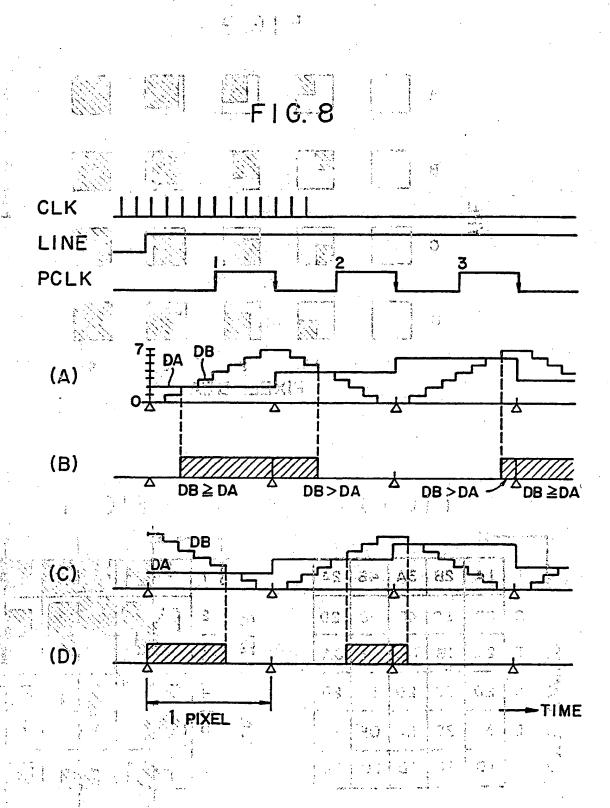




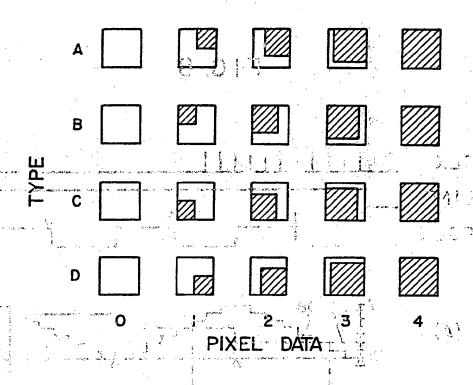




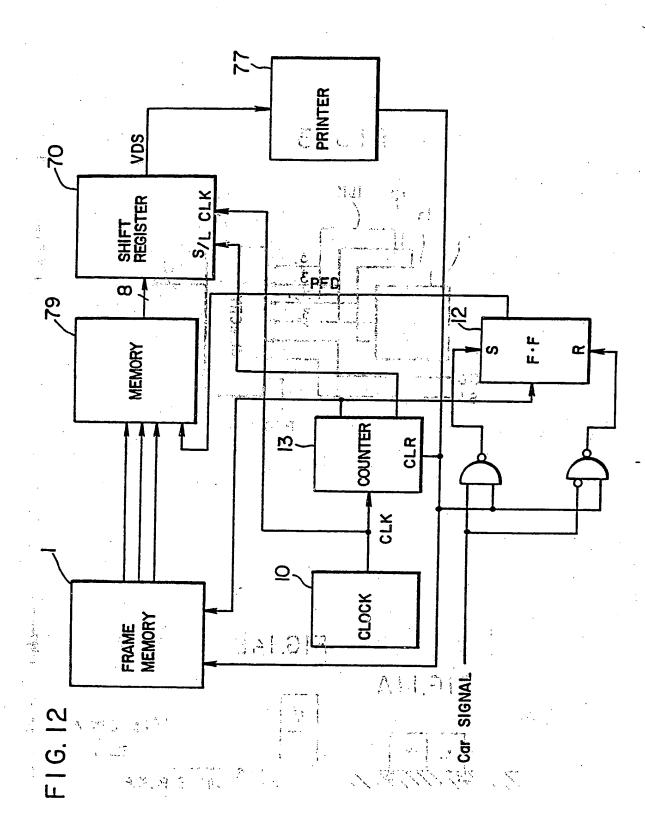


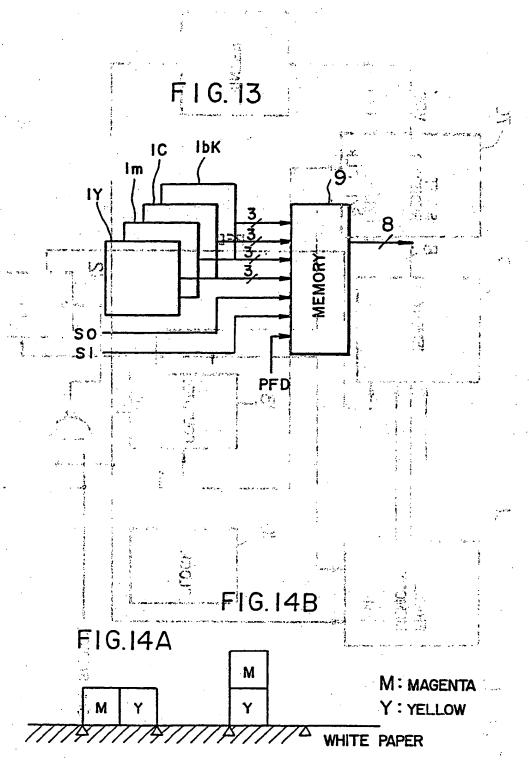


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CATEGORY OF CITED DOCUMENTS

X: particularly relevant if taken alone
 Y: particularly relevant if combined with another document of the same category
 A: technological background
 O: non-written disclosure

T: theory or principle underlying the invention

E: earlier patent document, but published on, or
after the filing date

D: document cited in the application

L: document cited for other reasons

& : member of the same natent family

### (12)

### **EUROPEAN PATENT APPLICATION**

21) Application number: 86104403.0

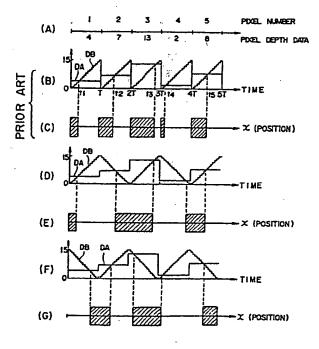
(5) Int. Cl.4: H04N 1/40; H04N 1/46

2 Date of filing: 01.04.86

Priority: 30.03.85 JP 64966/8523.08.85 JP 184274/85

- ② Date of publication of application: 10.12.86 Bulletin 86/50
- Designated Contracting States:
  DE GB IT NL
- Date of deferred publication of the search report: 25.05.88 Bulletin 88/21
- Applicant: HITACHI, LTD.
   6, Kanda Surugadal 4-chome Chiyoda-ku
   Tokyo 100(JP)
- Inventor: Kobayashi, Shin'ya 2467 Motoyoshidacho Mito-shi(JP) Inventor: Anzai, Masayasu 20-8 Kanesawacho 5-chome Hitachi-shi(JP)
- Representative: Strehl, Schübel-Hopf, Groening, Schulz Widenmayerstrasse 17 Postfach 22 03 45 D-8000 München 22(DE)
- Scanning recording type printing method and apparatus for realizing the same.
- (S) A scanning recording type printing method, by which a pixel recroding pulse signal (S) is produced by comparing a comparison data signal (DB), which is formed by repeating an up counting operation and a down counting operation for every pixel, which is the smallest unit region of an image, with a depth data signal (DA) for one scanning line and the location of each of net points of at least one color printed within a pixel is controlled by the pixel recording pulse signal (S) so that worsening of the image quality in a high precision fine image printing can be reduced.





# INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

International application No. International filing date (day/month/year) (Earliest) Priority Date (day/month/year)  21/03/2002 27/03/2001  Applicant	Applicant's or agent's file reference	FOR FURTHER see Notification of Transmittal of International Search Report
POLAROID CORPORATION  This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.  This International Search Report consists of a lotal of	8480-PCT/GDM	ACTION (FORM PC17/ISA/220) as well as, where applicable, item 5 below.
POLAROID CORPORATION  This international Search Report has been prepared by this international Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the international Bureau.  This international Search Report consists of a total of	nternational application No.	International filing date (day/month/year) (Earliest) Priority Date (day/month/year)
POLAROID CORPORATION  This international Search Report has been prepared by this international Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the international Bureau.  This international Search Report consists of a total of	PCT/US 02/08954	21/03/2002
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This International Search Report consists of a total of	This International Search Report has been	n prepared by this International Searching Authority and is transmitted to the applicant
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It is also accompanied by a copy of each prior art document cited in this report.  1. Basis of the report  a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.  the international search was carried out on the basis of a franslation of the international application furnished to this Authority (Rule 23.1(b)).  b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing:  contained in the international application in written form.  furnished subsequently to this Authority in written form.  furnished subsequently to this Authority in computer readable form.  turnished subsequently to this Authority in computer readable form.  the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.  the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.  Certain claims were found unsearchable (See Box I).  Unity of invention is lacking (see Box II).  4. With regard to the title,  The text has been established by the applicant.  the text has been established according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.  Ca. 7b.  as suggested by the applicant talled to suggest a figure.  because the applicant talled to suggest a figure.  because this figure better characterizes the invention.	This later with the Court Cour	Do and the second of the second
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A. CLASSI IPC 7	fication of subject matter H04N1/40		
According to	o international Patent Classification (IPC) or to both national classification	ation and IPC	•
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Minimum do IPC 7	ocumentation searched (classification system followed by classification HO4N	on symbols)	
Documenta	ion searched other than minimum documentation to the extent that s	such documents are included in the fields sea	rched
Electronic d	ala base consulted during the international search (name of data ba	se and, where practical, search terms used)	
EPO-In	ternal, WPI Data		·
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	•	
Category °	Citation of document, with indication, where appropriate, of the rela	evant passages (%)	Relevant to dalm No.
X	EP 0 204 094 A (HITACHI LTD) 10 December 1986 (1986-12-10) abstract; claims 1-3; figures 1,5 column 4, line 44 - line 55 column 7, line 8 - line 34	5,8	1,19,20
A	US 5 479 263 A (JACOBS TIMOTHY W 26 December 1995 (1995-12-26) figure 5 US 6 128 099 A (DELABASTITA PAUL		1,19,20
	3 October 2000 (2000-10-03)		
Furti	ner documents are listed in the continuation of box C.	X Patent family members are listed in	annex.
"A" docume consid "E" earlier of filing d "L" docume which citation "O" docume other r "P" docume later th	ent defining the general state of the art which is not ered to be of particular relevance document but published on or after the international ate in the properties of the stabilish the publication date of another in or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or neans int published prior to the international filing date but can the priority date claimed	<ul> <li>'T' later document published after the interm or priority date and not in conflict with the cited to understand the principle or theo invention</li> <li>'X' document of particular relevance; the class cannot be considered novel or cannot be involve an inventive step when the document of particular relevance; the class cannot be considered to involve an inventive an inventive an inventive and ocument is combined with one or more ments, such combination being obvious in the art.</li> <li>'&amp;' document member of the same patent far</li> </ul>	e application but ny underlying the  imed invention e considered to iment is taken alone imed invention nitive step when the other such docu- to a person skilled  mily
Date of the	actual completion of the international search	Date of mailing of the international searc	ch report
8	October 2002	15/10/2002	
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